



PRODUCT DATA SHEET

ASLAN™ 600

GLASS FIBER REINFORCED POLYMER (GFRP) DOWELS FOR LOAD TRANSFER IN CONCRETE SLABS

PHYSICAL & MECHANICAL PROPERTIES

Dowel Diameter		Nominal Area		Longitudinal Shear Strength per ASTM D4475 Short Beam Shear		Transverse Shear Strength per ASTM D7617 Double Shear		Transverse Shear Strength	
mm	in	mm ²	in ²	MPa	psi	MPa	psi	kN	lbs
16	5/8	198	0.307	42.1	6100	151.7	22,000	30.0	6754
19	3/4	285	0.442	46.9	6800	151.7	22,000	43.3	9724
25	1	507	0.785	58.6	8500	151.7	22,000	76.8	17,270
32	1-1/4	792	1.227	58.6	8500	151.7	22,000	120.1	26,994
38	1-1/2	1160	1.800	60.0	8700	151.7	22,000	176.1	39,600

We reserve the right to make improvements in the product and/or process which may result in benefits or changes to some physical-mechanical characteristics. The data contained herein is considered representative of current production and is believed to be reliable and to represent the best available characterization of the product as of July 2011. Transverse shear test is per ASTM D7617 which has superseded the ACI 440.3R method B.4.

MATERIAL PROPERTIES per ASTM D7205-06

The "Shear Strength", typically the "Transverse" or "Double Shear" strength of the Aslan™ 600 product is determined using the ASTM D7617 method. "Longitudinal Shear" or "Short Beam Shear" subjects the bar to a three point loading fixture and measures the shear strength along the axis of the bar. This testing is performed per ASTM D4475.

GLASS FIBER CONTENT > 70% by weight per ASTM D2584

MOISTURE ABSORPTION 24 hour absorption at 122°F (50°C) ≤ 0.25%, per ASTM D570

SEALING OF ENDS Not necessary

GREASING OF GFRP DOWELS Not necessary

TRANSITION TEMPERATURE OF RESIN T_g > 230°F (110°C) per DSC method

DENSITY

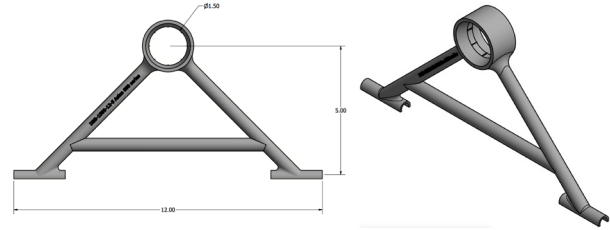
Nominal Diameter		Unit Weight/length	
mm	in	kg/m	lbs/ft
16	5/8	0.447	0.30
19	3/4	0.566	0.38
25	1	0.967	0.65
32	1-1/4	1,563	1.05
38	1-1/2	2,456	1.65



ASLAN™ 600 GFRP DOWELS

ASLAN™ 600 DOWEL BASKETS

HB Part Number	Concrete Thickness		Dowel Height		Dowel Spacing	
	mm	in	mm	in	mm	in
DBB1500-12-5	254	10	127	5	305	12
DBB1500-10-6	305	12	152	6	254	10



HANDLING & PLACEMENT

Field cutting of Aslan™ 600 Dowels is generally not necessary. However, if required use a fine blade saw, grinder, carborundum or diamond blade. We use a diamond blade in wet bath for cutting the dowels. Sealing of Aslan™ 600 Dowel ends is NOT necessary. Greasing of Aslan™ 600 Dowels is NOT necessary (the bond strength to concrete is sufficiently low.)

> When installing Dowels in the DBB1500-10-6 basket:

The following high strength structural adhesives are recommended for use.

- > Press fit the Dowel into the opening.
- > Tap the dowel into the basket from the end to secure the dowel into place.
- > Attach the Dowels and baskets to the runners as required.

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